AD▼IK		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	ОТРМ	DM	E&T			
		TPM CIRCLE NAME :	Maintenance	LOSS NO./STEP	01				S	M, D	P, C	M	KAIZEN IDEA SHEET		
					С	Q	Р	P, C							
CELL:	QA	CELL NAME :	IQA	M/C STAGE:	Cutti	ng ma	achine	9		OPERA	TION:	Cutting	S		
KAIZEN THEME :		KAIZEN IDEA :								BENCHMARK:			1 no		
MTBF to be Improve		Poka yoke								TARGET:					
		·							KAIZEN START:			12.03.2018			
									TARGET DATE:			20.03.2018			
		COUNTERMEASURE:							KAIZEN FINISH:			12.03.2	018		
- ·		Provided a float switch and awareness purpose buzzer with interlink to auto									Ganesa	n			
During low oil level.		sequence							TEAM MEMBERS:			Manjur	nath		
										TEAIVI WIEIVIBERS.		<u> </u>			
WHY-WHY ANALYSIS:		BEFORE				AFTER				BENEFITS:-					
Why1:- Flushing Cycle will run										Breakdown elimination					
During low oil level.										KAIZEN SUSTAINANCE					
Ü									WHAT TO DO:						
Why2:- No Inter lock	of incoming low oil level								Monitoring						
delivery	Ü										HOW TO DO:				
,										PM Check sheet					
Why3:- No Pokayoke										FREQUENCY:					
,							Monthly								
ROOT CAUSE		RESULTS:	· · · · · · · · · · · · · · · · · · ·												
ROOT CAUSE		RESULIS:	SCOPE & PLAN FOR HORIZONTAL												
							DEPLOYMENT								
No Poka yoke					SR.			LL/ DUCT	Т	DC	RI	ESP.	STATUS		
REGISTRATION NO.:	P14/QM/2018/041														
DATE:	28.03.2018														
REGISTERED BY:	Mr. Nigama	Q not ok Healthy condition													
	Marina					HD SCOPE INFORMATION IN OTHER PLANT									
MANGERS SIGN:	Mr. Dinesha M	Before	Afte	r											
IVIAIVGENS SIGIV.					SR.	INO	116	ant	VV	HEN	VVI	НОМ	STATUS		
AUDI /ON/C/ED/CC/F	Day No (02 Day Date)	22.01.2018													
ANFL/QIVIS/FK/U9/E	, Rev. No.:03, Rev. Date:	73.01.7010													